Liquid Penetrant Examination Report and Technique Sheet

1601 Las Plumas Ave.
San Jose, CA 95133
www.therma.com

Job #:	Component ID/Drawing #:	Method: Visible
Material Spec:	Grade:	Thickness:
Acceptance Criteria: Code:	FSCAT:	Edition:
Surface Condition: ☐ As Welded	☐ Grinding Required	☐ Other

Weld Log					Examination				
Weld #	Welder #	Initials	Date	Size	Type	Accept / Reject	Initials	Date	Comments / Reject Cause
When using the procedure to examine stainless materials and welds total chlorine and flourine content shall not exceed 0.1% by weight. A test certificate shall be obtained for each batch number used.									

Liquid Penetrant Data

Penetrant

Manufacturer: _____

Batch #: _____

Developer

Manufacturer: _____

Batch #: _____

Cleaner/ Remover

Manufacturer: _____

Batch #: _____

Lighting Verification

☐ 500W Halogen @ 60"

☐ Light Meter

Calibration Due Date*: _____

*Not required for LED

Technician: _____ Date: _____ Level: _____

QC Manager: _____ Date: _____