



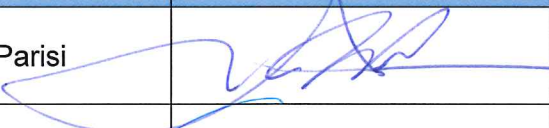



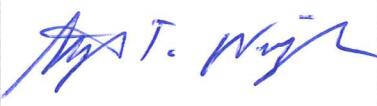
Standard Operating Procedure

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Total Quality Management

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Approval

Approving Authority	Name	Signature	Date
President	Joseph Parisi		12/5/13
Operations Manager	Steve Hansen		12/6/13
V.P. Engineering	Steve Rusconi		12/6/13
Process Systems Manager	Michael Delgado		12/10/13
Quality Assurance Manager	Steve Washington		12/10/13

Revision History

Revision #	Description of Change	Effective Date	DCR#
0	Original SOP	01/26/97	-
1	-	05/07/97	-
2	Include SOP Implementation by Project Management	12/05/05	05019
3	Add Revision History, Rev'd Header and Refer to new Quality Policy Statement	12/10/13	13013



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- 1 Quality Policy Statement
 - 1.1 Therma Corporation has retired this SOP and created a supervisory (higher level) document: 'Therma's Quality Policy Statement'.
 - 1.2 Therma's Quality Policy Statement shall be located on the corporate data network with the Quality Control SOP Table of Contents.
 - 1.3 Therma's Quality Policy Statement shall be an expansion of the previous revision of this SOP: Total Quality Management