

Standard Operating Procedure PVDF Bonder Qualification	SOP No. 7.025
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- 1 Purpose
 - 1.1 To establish a standard procedure for the qualification of all Therma polyvinylidene fluoride (PVDF) bonders.
- 2 Scope
 - 2.1 This procedure applies to all Therma PVDF bonders performing the PVDF bonding procedures, which are described in SOPs 5.028 through 5.032.
- 3 Responsibility
 - 3.1 Quality control manager (QCM) shall administer this procedure and verify that bonder or bonding operator on the job have satisfied the criteria herein.
 - 3.2 Quality control inspector (QCI) is responsible for ensuring bonder or bonding operator is performing tasks.
- 4 Procedures
 - 4.1 QCI shall review the customer's specifications for bonder qualifications.
 - 4.2 QCI shall verify that the bonder is capable to follow an applicable bonding procedure in one of the SOPs 5.028 through 5.032.
 - 4.3 QCM shall verify that the bonder has satisfied the criteria and document findings on Form FN 7.026.1 (PVDF Coupon Log).
 - 4.4 QCM shall issue a certification to the bonder.
 - 4.5 QCM shall enter the bonder's name, stamp identification, and social security # in the bonder status log.

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- 4.6 If any qualified bonder or bonding operator has not used the specific bonding procedure within the last three months period, he/she must renew his/her qualification as required.
- 5 Review and Approval
 - 5.1 No approval is necessary.

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Document Approval

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5-5-97
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