

Brazing Joint Log

QUALITY DIVISION 1601 Las Plumas Avenue San Jose, CA 95133 (408) 347-3400

Contractor/Manufacturer :	Isometric/Drawing Number:
End User/Owner:	
Job No. / Name :	

							Exami	nation		Inspection				
Joint ID No.	Purge Flow Rate	Brazer ID #	Brazer Name	Date	Time	Type(1)	Accept/Reject	Initials	Date	Type(1)	Accept/Reject	Initials	Date	Comments(2)/Reject Cause
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GENERAL NOTES:

- (a) Brazed Joints must be uniquely identified per applicable drawings.
- (b) Rejected joints that can be rebrazed shall use the same number with an "R" after it.
- (c) Rejected joints that must be cut out and replaced with a new joint shall be assigned the same identifier followed by an "A" for the first, "B" for the second, in consecutive order.
- (d) If a joint is cut out for a reason other than a rejected braze, it shall be recorded as a "Deleted" weld in the Comments section. The replacement weld shall be assigned the next available identifier.

NOTES:

- (1) VO = Visual O.D. only. VI = Visual O.D. and I.D. B = Visual O.D. and Borescope I.D.
- (2) Blind joints shall be indicated as "Blind" in the Comments section. Any other requirements can be indicated in the comments sections.