

Coupon Weld Log

QUALITY DIVISION 1601 Las Plumas Avenue San Jose, CA 95133 (408) 347-3400

Contractor/Manufacturer:									Isometric/Drawing Number:				
End User/Owner:													
Job No.:													
Weld Log				Examination				Inspection					
Weld No.	Weld Date	Welder ID #	Size	Type(1)	Accept/Reject	Initials	Date	Type(1)	Accept/Reject	Initials	Date	Comments(2)/Reject Cause	

GENERAL NOTES:

- (a) Welds must be uniquely identified per applicable drawings.
- (b) Rejected welds that can be rewelded shall use the same number with an "R" after it.
- (c) Rejected welds that must be cut out and replaced with a new weld shall be assigned the same identifier followed by an "A" for the first, "B" for the second, in consecutive order.
- (d) If a weld is cut out for a reason other than a rejected weld, it shall be recorded as a "Deleted" weld in the Comments section. The replacement weld shall be assigned the next available identifier.

NOTES:

- (1) VO = Visual O.D. only. VI = Visual O.D. and I.D. B = Visual O.D. and Borescope I.D.
- (2) Blind welds shall be indicated as "Blind" in the Comments section. Manual welds shall be indicated as "Manual" in the comments section. Videotaped welds shall be indicated as "Video" in the Comments section. Any other requirements can be indicated in the comments sections.